



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB6798860-1
Job Sheet 200569



Part No: RB6798860-1

Job Qty: 6 pcs

DAS
21
903

Part Name: Yoke



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/12/19

Job Tracking No:

Due Date: 11/14/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG RB6798860 Rev 2 IPP Rev. A 19.09.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Omax - 1	6 pcs		11/14/19	0.17	2.00	Waterjet - Omax		2/19/10/10
110	QC 2	6 pcs		11/14/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		2/19/10/10
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		

Plex 9/12/19 1:05 PM Dart.Renwick.Jennifer

https://www.plexonline.com/90CDD149-CD08-4D4F-96EF-BE59B75BDBD8/Plexus_Control/Report_Viewer_2.asp?URL=https://www.plexonline.com/9... 2/5

				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
150	Outsource - 13 - Zinc Plating	6 pcs	11/14/19	GRO002-VC	
160	Packaging 2-1 - Receive - B4B	6 pcs	11/14/19	0.00 0.00	
				Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	

UHS 19/10/24
DAS 23
9-89

2019-10-24

NOV 01 2019

170 QC 6	6 pcs	11/14/19	0.00 0.00	Packaging 2 - 36 - B4B	
				QC 6 - 9	
				QC 6 - 68	NOV 05 2019
				QC 6 - 61	DAS 68
				QC 6 - 40	9-89
				QC 6 - 81	
180 Packaging 3-1 - Stock - B4B	6 pcs	11/14/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	MCC
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	6 pcs	11/14/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	NOV 08 2019
				QC 21 - SA - 53	TBI

Part Op 100 - Waterjet 2 OMAX (Waterjet 2) 1-Cut as per DWG. DWG. Rev: 2 PROG. Rev: 2 2-Deburr if
 Descriptions: necessary

110 - QC2- Inspect parts off machine FAI/FAIB

120 - 1-Machine as per DWG. 2-Deburr 3-Apply LPS-3 to ALL steel parts

130 - QC2- Inspect parts off machine FAI/FAIB

140 - QC8- Inspect parts - second check Engrave T/N and/or P/N using MARKTRONIC engraver as per DWG.

150 - -Issue P/O; 44881 -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 1018 -Certificate of
 Conformity is required

160 - Receive & Inspect for Damage & Mat'l Certs

170 - QC6- All purchased or subcontracted products

180 - Identify as per dwg & Stock Location: _____
190 - QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-P-0.500	Hot Rolled Steel Plate 0.500" (44W)	.1674 sf (.0279 ea)	100-Waterjet - Omax - 1	5048042

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Omax - 1	MT-HRS-P-0.500	0	31	0

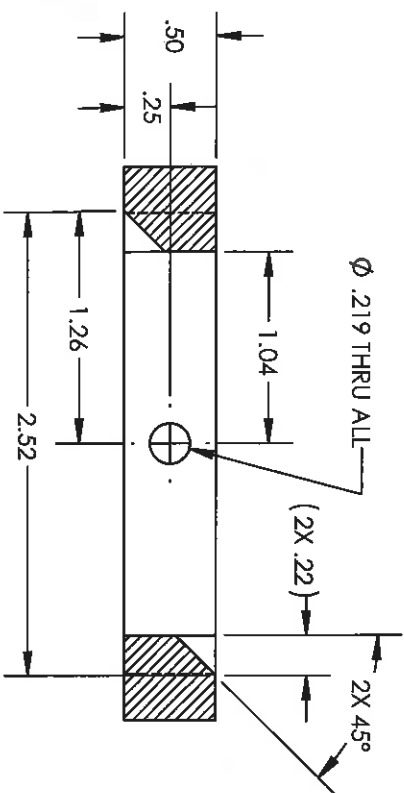
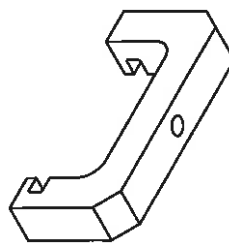
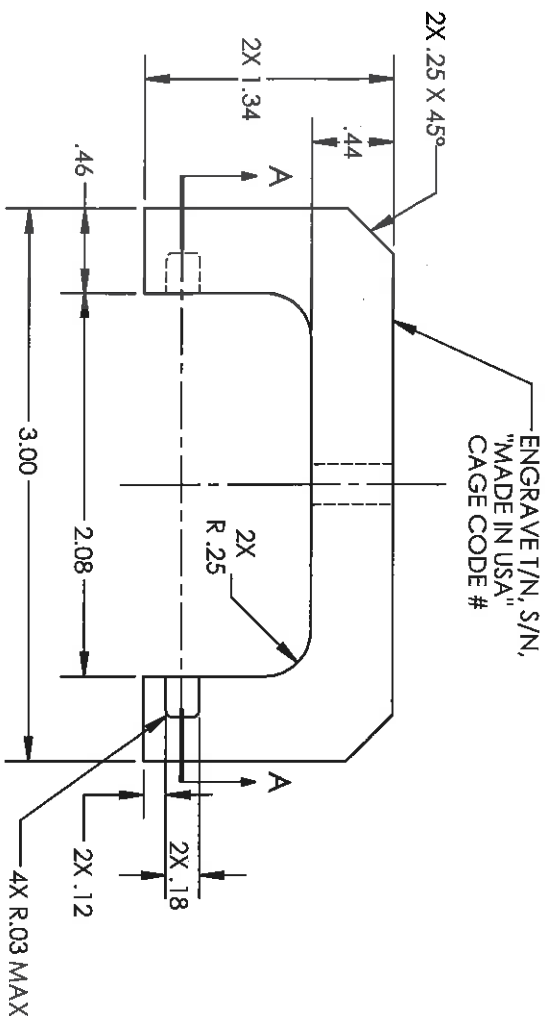
Part Specifications

Specifications could not be found.

Plex 9/12/19 1:05 PM Dart.Renwick.Jennifer

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1		-1 CHD HOLE SIZE WAS Ø.213 IS Ø.219	4/24/2013	CFS
2	15-0800	-1 CHD MATERIAL CALL OUT WAS 1018 IS 1020.	9/14/2015	RJC
				JAG



SECTION A-A

①

YOKE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 200569

TITLE		DART AEROSPACE	
PULLER-LUBE OIL FILTER CAP			
DWG NO.	RB6798860-1	REV	2
MAT'L 1018/1020	DRAWN BY: GILBERT		
UNLESS OTHERWISE SPECIFIED	APPROVED	<i>D. Malt</i>	
DIMENSIONS ARE IN INCHES	HEAT		
.XXX ± .005	FRACTIONS ± 1/8		
.XX ± .01	ANGLES ± .5°		
.X ± .1	FINISH		
1. BREAK ALL SHARP EDGES .015 X 45°	QAD PLATE YELLOW		
2. DIMENSIONAL LIMITS APPLY AFTER	QD-P-416, TYPE II, CLASS II		
3. PLATING	USED ON MODEL		
SCALE 1:1	DATE 6/20/2012	SHEET 2 OF 5	



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No. _____

Job: _____		DISPOSITION			DEPARTMENT/PROCESS					MRB (QS1042)			
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐			Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube ☐ Machining ☐ Large Fab ☐					Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date: _____		Sequence #: _____			QTY Affected: _____		MRB (QS1042)						
Description Work Order Deviation		Disposition								Completed By			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY											
		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____			Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐			Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐				Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
												QC / QA Coordinator	
												Lead hand / Supervisor	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044881



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044881

PO Date: 10/24/19

Due Date: 11/1/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-10-28

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	200262	RBE332A94-3400-03-6	RBE332A94-3400-03 Rev A	Sight Support Weldment -Issue P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Material type 4140 -Certificate of Conformity is required	Firmed X3	-	11/1/19	3 pcs	0 pcs	3 pcs	\$8.1818/pcs	\$24.55
2	200569	RB6798860-1	RB6798860 Rev 2	Yoke -Issue P/O -Zinc plate, ASTM B633 TYPE 2 SC2 -Color yellow -Material type; 1018 -Certificate of Conformity is required	Firmed X8	-	11/1/19	8 pcs	0 pcs	8 pcs	\$8.1818/pcs	\$65.45
Grand Total:												\$90.00

Guerin



Dart Aerospace Ltd.
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Hawkesbury, ON
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Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044881



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/28/19 10:03 AM Dart.Guerin.Kimberley



Dart Aerospace Ltd.
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K6A 1K7
Canada

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SUBCONTRACT SHIPPER

SUBCONTRACT SHIP TO

Ship To: Group Altech
2455 Halpern
St Laurent, QC H4S 1N9 Canada
Phone: 514-335-3666 Fax: 514-335-3868

SHIPPER

Shipper No: 1689
Shipper Date: 10/24/19
Carrier: *
Ship Via:
Vehicle Reg:
Note:
Freight Terms:

Part Information

Part No: RB6798860-1
Cust Part No:
Reference No:
Part Information Note: DWG RB6798860 Rev 2 IPP Rev. A 19.09.12 New issue DP Verify DD
Drawing No:
Program:
Program Customer:
Addl Docs:
Commercial: Product Line: Tools
Primary OEM Application: Bell
Manufacturer: DART
Business Segment: Tools & GSE
Advertised on web?: No

Name: Yoke
Product Family: Tools
Piece Weight: 0 lbs
Alloy Type:
Alloy - Temper:
Description:
Quantity:

OPERATION

Operation: Outsource - 13 - Zinc Plating - 150
Description: -Issue P/O; _____-Zinc plate, ASTM B633
TYPE 2 SC2 -Color; yellow -Material type; 1018 -
Certificate of Conformity is required
Note:

DETAIL

Part	Operation	PO	Job	Container	Heat Code	Net Weight (lbs)	Gross Weight (lbs)	Quantity
RB6798860-1	Outsource - 13 - Zinc Plating -Issue P/O; _____-Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 1018 -Certificate of Conformity is required	POHB044881	200569	S221484		0	0	8

Driver Signature

Customer Copy

Plex 10/24/19 11:54 AM Dart.Guerin.Kimberley



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

SUBCONTRACT SHIPPER

SUBCONTRACT SHIP TO

Ship To: Group Altech
2455 Halpern
St Laurent, QC H4S 1N9 Canada
Phone: 514-335-3666 Fax: 514-335-3868

SHIPPER

Shipper No: 1685
Shipper Date: 10/24/19
Carrier: *
Ship Via:
Vehicle Reg:
Note:
Freight Terms:

Part Information

Part No: RBE332A94-3400-03-6
Cust Part No:
Reference No:
Part Information Note: DWG RBE332A94-3400-03 Rev A IPP Rev. A
19.02.19 New issue DP Verify DD
Drawing No:
Program:
Program Customer:
Addl Docs:
Commercial: Product Line: Tools
Primary OEM Application: Airbus
Manufacturer: DART
Business Segment: Tools & GSE
Advertised on web?: No

Name: Sight Support Weldment
Product Family: Tools
Piece Weight: 0 lbs
Alloy Type:
Alloy - Temper: -
Description:
Quantity:

OPERATION

Operation: Outsource - 13 - Zinc Plating - 130
Description: -Issue P/O; _____ -Zinc plate, ASTM B633
TYPE 2 SC2 -Color; yellow -Material type; 4140 -
Certificate of Conformity is required
Note:

DETAIL

Part	Operation	PO	Job	Container	Heat Code	Net Weight (lbs)	Gross Weight (lbs)	Quantity
RBE332A94-3400-03-6	Outsource - 13 - Zinc Plating -Issue P/O; _____ -Zinc plate, ASTM B633 TYPE 2 SC2 -Color; yellow -Material type; 4140 -Certificate of Conformity is required	POHB044881	200262	S224029		0	0	3

Driver Signature

Customer Copy

Plex 10/24/19 11:07 AM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(023556-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupealtech.com

Bon de Livraison / Packing Slip

023556-1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No				
30-Oct-2019		Jigar Patel				POHB044881				
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details	Description pièce(s)		CATG. U/M	Comm. /Ordered	Exp/ Shipped	Quantités / Quantities Qté NC/ NC Qty		Qté Scrap/	À venir / Back Order
1	RBE332A94-3400-03-6 Rev.A	RBE332A94-3400-03 ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours AS PER ASTM B633 TYPE - 2, SC - 2 0.0003 "		ZINC CH	3	3	0	0	0	
2	RB6798860-1 Rev.2	RB6798860 ZINC-YELLOW [ZINC YELLOW] OLD YELLOW CHROMATE, 96 hours AS PER ASTM B633 TYPE - 2, SC - 2 0.0003 "		ZINC CH	8	8	0	0	0	

RECEIVED
NOV 01 2019
DART AEROSPACE LTD.

DAS
68
9-89

RECEIVED
 NOV 01 2019
 DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.